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# The influence of $O_2$ on oxidative coupling of methane over oxide catalysts using $N_2O$ as oxidant

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## Abstract

The study of the influence of molecular oxygen on  $N_2O$  decomposition under conditions of oxidative coupling of methane (OCM) and on the simple reaction of  $N_2O$  decomposition (without methane) was carried out over SrO and  $Li/Bi_2O_3$ . It was found that molecular oxygen caused the decrease in the rate of  $N_2O$  decomposition over all the catalysts studied under conditions of OCM. However, the overall catalytic activity over Bi-containing catalysts are significantly lower than that for SrO. Poisoning by molecular oxygen was established over  $Li/Bi_2O_3$  for  $N_2O$  decomposition without methane. Over SrO molecular oxygen was not shown to inhibit the decomposition of nitrous oxide in the absence of methane. It was established that the defect structure of SrO was changed under catalytic conditions. The participation of structural defects for  $N_2O$  decomposition and  $CO_2$  formation was proposed. © 1998 Elsevier Science B.V. All rights reserved.

Keywords: O2; Oxidative coupling; Methane; Oxide catalysts; N2O

## 1. Introduction

Since 1980, the catalytic direct methane conversion has received renewed attention due to the development of some active and selective catalysts [1–3]. Among the most intensively studied and effective catalysts used for this reaction are the alkaline earth and rare earth oxides. Most studies were carried out using oxygen as an oxidant. Some works have been done on Sm<sub>2</sub>O<sub>3</sub> and Li/MgO with a high content of alkali promoter (5 wt.%) using nitrous oxide as oxidant [4–6]. The conversion of CH<sub>4</sub> was an order of magnitude greater with O<sub>2</sub> than with N<sub>2</sub>O over all the studied catalysts, but C<sub>2</sub>-selectivity was greater with N<sub>2</sub>O. In

The study of the reaction of  $N_2O$  decomposition under the reaction conditions is a useful test for the nature of defects [9,10]. Previously, it has been shown [11,12] that the rate of  $N_2O$  decomposition under reaction conditions of oxidative coupling of methane (OCM) did not depend on  $O_2$  partial pressure over one group of catalysts, such as Li/CaO, Na/CaO and  $Bi_2O_3$ . Therefore, competition was not observed for the activation centres between two kinds of oxidant ( $N_2O$  and  $O_2$ ). In contrast, for the other catalyst group (SrO, Li/Bi $_2O_3$ ) and Er/Bi $_2O_3$ ) the reaction of  $N_2O$ 

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recent years we found that M/CaO (M=Li or Na) with a low amount of alkali promoter (<2 at.%) and SrO were very active catalysts for  $N_2O$  decomposition and methane conversion [7,8]. This may be due to the various activation ways for  $N_2O$  and the formation of different oxygen species over different catalysts.

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decomposition was inhibited by molecular oxygen under OCM conditions, that is, activation of both oxidants carried out on the same centres over the second group of catalysts. Two mechanisms for N<sub>2</sub>O decomposition have been suggested: (1) over active sites including metal ions with the multivalent state [13] (such as impure transition metal ions Fe<sup>3+</sup> for CaO doped by Li/Na or host ions of Bi<sup>3+</sup> for Bi<sub>2</sub>O<sub>3</sub>), (2) over oxygen vacancies [9]. For the first group of catalysts N<sub>2</sub>O decomposition proceeds according to the first mechanism; a second mechanism over oxygen vacancies is supposed for the second group of catalysts.

This communication presents the results on  $N_2O$  decomposition under conditions of OCM and without methane over SrO and Li/Bi $_2O_3$  catalysts together with an IR spectroscopy study aimed to elucidate the nature of activation centres for oxidants ( $O_2$  and  $N_2O$ ). A particular interest was the structure of the catalysts after the treatment by reaction mixtures.

## 2. Experimental

Catalysts were prepared from high purity grade materials:  $SrCO_3$  (Fe<0.001, Mn<0.0005),  $Bi_2O_3$  (Fe<0.003, Mn<0.001), LiOH (impurity content: 0.0001–0.001 at.%). Li/ $Bi_2O_3$  was prepared by impregnating the original oxide with lithium hydroxide followed by drying and calcination in air for 3 h at 1023 K. After calcination the actual alkali concentration was determined by atomic adsorption analysis on an AAS-1 apparatus. We used Li/ $Bi_2O_3$  catalysts with a low amount of alkali promoter (0.2 at.%) within the range of solid solution formation. The SrO catalyst was prepared by calcination of high purity SrCO<sub>3</sub> in oxygen for 2 h at 1523 K to remove the carbonates.

Catalytic activity was examined at 1023–1053 K in a microcatalytic quartz fixed bed reactor. 30–40 mg of catalysts with a mesh size of 0.125–0.5 mm were used with a total gas flow of 40–60 ml min<sup>-1</sup> at 1 atm. A 'Biochrom-1' gas chromatograph was used to analyse the product stream. Separation of the various components was achieved using NaX zeolite and Porapak Q columns.

The BET method was applied to determine the surface areas of the catalysts (SrO:  $0.2 \text{ m}^2 \text{ g}^{-1}$ ; Li/  $Bi_2O_3$ :  $0.1 \text{ m}^2 \text{ g}^{-1}$ ).

The  $N_2O$  decomposition was studied under the following conditions:

- $\blacksquare$  CH<sub>4</sub>:N<sub>2</sub>O:O<sub>2</sub>:He=30:10:*X*: (60-*X*), where *X*=0-15 vol.%
- $N_2O:O_2:He=10:X: (90-X)$ , where X=0-15 vol.%

All catalytic experiments presented here were performed under conditions where contribution from non-catalytic reactions was less than 10% of catalytic reactions.

IR spectra were recorded with 'Specord 75' spectrometer. Prior to IR study the catalysts were treated under reaction conditions at 1023 K. Then the gas flow was switched to helium and heating was stopped. The sample was cooled to room temperature in the He flow. Then the sample was pressed in the KBr matrix and the IR spectrum was recorded. The mass of sample used for the IR study was strictly 5 mg in order to estimate the concentration of defects. The calculation of the defect concentration was based on area under the absorption curve in the IR spectra.

## 3. Results and discussion

The rates of formation of OCM products and  $N_2O$  decomposition as a function of the partial pressure of  $O_2$  in  $CH_4$ – $N_2O$ – $O_2$ ,  $N_2O$ – $O_2$  reaction mixtures for two catalysts of  $Li/Bi_2O_3$  and SrO are shown in Figs. 1 and 2. One can see that the addition of molecular oxygen in the  $CH_4$ – $N_2O$  reaction mixture has a similar

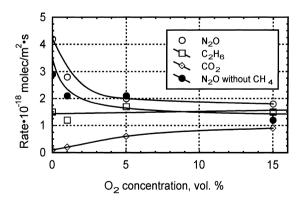


Fig. 1. The rates of  $N_2O$  decomposition,  $C_2H_6$  and  $CO_2$  formation for reaction mixture  $CH_4$ :  $N_2O$ :  $O_2$ =30:10:X (where X=0-15) vol.% and  $N_2O$  decomposition for reaction mixture  $N_2O$ :  $O_2$ =10:X (where X=0-15) vol.% versus oxygen concentration over Li/Bi $_2O_3$  catalyst (T=1053 K).

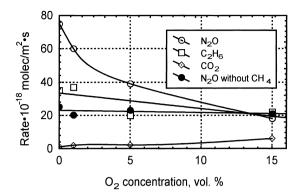


Fig. 2. The rates of  $N_2O$  decomposition,  $C_2H_6$  and  $CO_2$  formation for reaction mixture  $CH_4$ :  $N_2O$ :  $O_2$ =30:10:X (where X=0-15) vol.% and  $N_2O$  decomposition for reaction mixture  $N_2O$ :  $O_2$ =10:X (where X=0-15) vol.% versus oxygen concentration over SrO catalyst (T=1023 K).

influence on the catalytic behaviour of both catalysts (SrO and Li/Bi<sub>2</sub>O<sub>3</sub>). Firstly, the rate of N<sub>2</sub>O decomposition decreases when the concentration of O<sub>2</sub> increases. Secondly, the rate of CO2 formation increases up to one order of magnitude when concentration of O<sub>2</sub> in CH<sub>4</sub>-N<sub>2</sub>O-O<sub>2</sub> is changed from 0 to 15 vol.%. However, the overall catalytic activities of SrO and Li/Bi<sub>2</sub>O<sub>3</sub> are different. The rates of N<sub>2</sub>O decomposition, C<sub>2</sub>H<sub>6</sub> and CO<sub>2</sub> formations over Li/ Bi<sub>2</sub>O<sub>3</sub> are more than one order of magnitude lower than that for SrO. The studying of the simple reaction of N<sub>2</sub>O decomposition (without methane) showed that the molecular oxygen inhibits N2O decomposition over Li/Bi2O3, while over SrO such effect is not established. This means that over SrO the different sites are responsible for the activation of O<sub>2</sub> and N<sub>2</sub>O without methane (reaction mixture N<sub>2</sub>O-O<sub>2</sub>) and the same centres are likely to be responsible for oxidant activation in reaction mixture with methane (CH<sub>4</sub>- $N_2O-O_2$ ).

The hyperbolical character of the fall of the rates of  $N_2O$  decomposition over all catalysts studied may testify to the presence of two types of active catalysts sites. The sum fraction of active centres is inhibited by oxygen at low partial pressures of  $O_2$  (<5 vol.%). The other fraction is not inhibited by  $O_2$  and is responsible for  $N_2O$  activation with formation of  $C_2H_6$ .

As it was mentioned above [12], doping  $Bi_2O_3$  by Li or Er results in the change of mechanisms of  $N_2O$  decomposition in the presence of methane as well as

without methane. It is well known [14] that 20 at.% Er/ Bi<sub>2</sub>O<sub>3</sub> is an oxygen ion conductor with a high concentration of oxygen vacancies, which may serve as sites for N<sub>2</sub>O decomposition. The similar behaviour of Li/Bi<sub>2</sub>O<sub>3</sub> and Er/Bi<sub>2</sub>O<sub>3</sub> in reactions studied is assumed to indicate the same mechanisms for N<sub>2</sub>O decomposition with and without methane over these catalysts. As far as SrO is concerned it has been shown by Tre'yakov [15] that intrinsic defects in the SrO lattice are Frenkel defects (oxygen vacancies and interstitial oxygens). So, taking into consideration the type of the intrinsic defects in the catalysts studied and following Winter [9] we suggest that the activation of both oxidants may occur over oxygen vacancies. According to Winter anion pair vacancies are responsible for activation of O<sub>2</sub> but single anion vacancies are responsible for activation of N<sub>2</sub>O, as may be illustrated by the following scheme:

$$(e) + (e) \Leftrightarrow (e)(e) \tag{1}$$

$$N_2O + (e) \Rightarrow N_2 + O^- \tag{2}$$

$$O^- + O^- \Leftrightarrow O_2^{2-} \tag{3}$$

$$O_2^{2-} \Leftrightarrow O_2 + (e)(e)$$
 (4)

where (e) is the single anion vacancy with one electron and (e)(e), the anion pair vacancy with two electrons.

To explain the differences in the catalytic behaviour of SrO and Bi-containing systems without methane we have analysed the scheme of N<sub>2</sub>O decomposition. The overall rate of N2O decomposition depends on the number of reaction sites available for N<sub>2</sub>O decomposition, while this number is determined by competition between two reactions (Eqs. (2) and (4)). It is well known that SrO forms stable strontium peroxide in OCM conditions. This means that the steady concentration of single anion vacancies is very low under a flow of N<sub>2</sub>O-O<sub>2</sub> reaction mixture. According to equilibrium 1, the concentration of anion pair vacancies is even lower. In this case the poisoning effect of  $O_2$  on N<sub>2</sub>O decomposition does not occur (Fig. 2). Due to the low concentration of both pair and single vacancies the rates of N<sub>2</sub>O decomposition without methane are considerably lower than that with methane (under OCM conditions). The addition of methane to N<sub>2</sub>O-O<sub>2</sub> reaction mixture results in interaction of methane with  $O^-$  or  $O_2^{2-}$  and, therefore, the steady concentration of both single and pair anion vacancies increases.

The rate of N<sub>2</sub>O decomposition in the presence of methane rose approximately four times in comparison with the rate of N<sub>2</sub>O decomposition without methane. In this case O<sub>2</sub> and N<sub>2</sub>O begin to compete for active catalysts sites. Concerning Bi-containing catalysts the peroxide of bismuth is not stable under OCM conditions, therefore, the steady concentration of active catalyst sites is similar for both reaction mixtures (CH<sub>4</sub>–N<sub>2</sub>–O<sub>2</sub> and N<sub>2</sub>O–O<sub>2</sub>). In accordance of that the rates of N<sub>2</sub>O decomposition in both cases (with and without methane) display similar values. Therefore, the poisoning effect of O<sub>2</sub> on N<sub>2</sub>O decomposition does not depend on the presence of methane in the reaction mixture (Fig. 1).

Thus, the stabilisation of active oxygen species on the catalyst surface may influence the peculiarities of the oxidant activation.

It should be noted that for the reaction mixture  $CH_4-N_2O$  (without oxygen) the rate of  $N_2O$  decomposition ( $W_{N_2O}$ ) is approximately twice as much as the rate of  $C_2H_6$  formation ( $W_{C_2H_6}$ ) over SrO (Fig. 2). With increasing  $O_2$  concentration in the reaction mixture the rate of  $N_2O$  decomposition drops and at  $O_2$  concentration >5 vol.%  $W_{N_2O}$  became close to  $W_{C_2H_6}$ . This means that the selectivity of 100% on ethane formation was observed using  $N_2O$  as oxidant. This effect was also established for Li/Bi $_2O_3$  (Fig. 1). This fact may be an evidence for similar mechanisms of  $C_2H_6$  formation from oxygen species created by  $N_2O$  decomposition over the SrO and Li/Bi $_2O_3$  catalysts studied.

Previously Anshits et al. [11] reported that two temperature ranges were found for OCM reaction using N<sub>2</sub>O as an oxidant over SrO. In the temperature range 923-1023 K the rate of N<sub>2</sub>O decomposition considerably exceeds the rate of C<sub>2</sub>H<sub>6</sub> formation, while in the range 1023-1123 K the rates of N<sub>2</sub>O decomposition and C2H6 formation gradually become close. At  $T=1023 \text{ K } W_{\text{N}_2\text{O}} = W_{\text{O}_2} + W_{\text{C}_2\text{H}_6}$ and  $W_{C_2H_6} = W_{O_2}$ , where  $W_{O_2}$  is the rate of formation of molecular oxygen from N<sub>2</sub>O decomposition. This means that the reaction of N<sub>2</sub>O decomposition proceeds by two parallel routes with formation of molecular oxygen and the formation of oxygen species which are responsible for C<sub>2</sub>H<sub>6</sub> formation. Taking into consideration the scheme of N<sub>2</sub>O decomposition mentioned above we may suppose that N<sub>2</sub>O decomposition may proceed over both types of active centres: pair

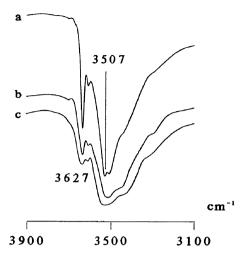


Fig. 3. IR absorption spectra of steady state SrO (1023 K) in the OH band region after treatment in the reaction mixture: (a)  $CH_4: N_2O = 30:10$ ; (b)  $CH_4: N_2O: O_2 = 30:10:1$ ; (c)  $CH_4: N_2O: O_2 = 30:10:5$  (vol.%).

and single vacancies in the reaction mixture  $CH_4$ – $N_2O$  (without oxygen). When  $N_2O$  decomposition occurs over pair vacancies, the molecular oxygen is formed. When  $N_2O$  decomposes over single vacancies, the atomic uncharged oxygen or/and  $O^-$  is assumed to be formed. These oxygen species may activate methane with the formation of  $CH_3$  radicals and ethane as coupling product.

Thus, molecular oxygen suppresses the route of formation of  $O_2$  during  $N_2O$  decomposition and does not influence  $N_2O$  decomposition with the formation of desirable oxygen species. The almost constant rate of  $C_2H_6$  formation (Fig. 2) is assumed to prove this suggestion.

To explain the unusual behaviour of SrO in N<sub>2</sub>O decomposition with and without methane it was of particular interest to study the surface and bulk intermediates over catalysts after the treatment by reaction mixtures. We used IR-spectroscopy for these purposes. Fig. 3(a) and Fig. 4(a) show the infrared spectra of SrO after the treatment by CH<sub>4</sub>:N<sub>2</sub>O= 30:10 vol.% reaction mixture. In the spectra of samples treated without oxygen we observed a strong absorption band near 3600 cm<sup>-1</sup> and a broad band near 3500 cm<sup>-1</sup>, assigned to the vibrations of O–H bonds. In the range 400–1700 cm<sup>-1</sup> we observed a band at 1460 cm<sup>-1</sup> assigned to CO<sub>3</sub><sup>-</sup> groups [16,17]. The narrow bands at 860 and 687 cm<sup>-1</sup> may not be

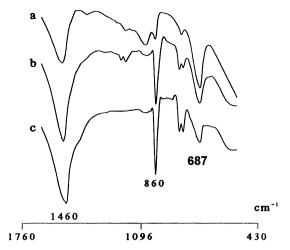


Fig. 4. IR absorption spectra of steady state SrO (1023 K) in the  $\mathrm{CO_3}^{2-}$  band region after treatment in the reaction mixture: a)  $\mathrm{CH_4}$ :  $\mathrm{N_2O}{=}30{:}10$ ; b)  $\mathrm{CH_4}{:}\mathrm{N_2O}{:}\mathrm{O_2}{=}30{:}10{:}1$ ; c)  $\mathrm{CH_4}{:}\mathrm{N_2O}{:}\mathrm{O_2}{=}30{:}10{:}5$  (vol.%).

classified as carbonate groups, because they are very sharp. Such narrow bands may correspond to formate-like groups, which were found earlier [18] by EPR-spectroscopy. So, three types of intermediates were found:  $OH^-$ ,  $CO_3^2$ — and formate-like groups. Fig. 3(b and c) and Fig. 4(b and c) show the infrared spectra of SrO after the treatment by  $CH_4:N_2O:O_2=30:10:1$  vol.% and  $CH_4:N_2O:O_2=30:10:5$  vol.% reaction mixtures, respectively. One can see that the intensities of bands in the OH region decrease but intensities of bands in  $CO_3^2$ — region and at 860 and 687 cm<sup>-1</sup> rose with increasing oxygen in  $CH_4$ – $N_2O$ – $O_2$  reaction mixture. For all reaction mixtures studied we found that the concentration of the above mentioned bands are strongly oxygen dependent.

It should be noted that the concentration of the supposed formate-like species increased approximately three times with increasing O<sub>2</sub> concentration in reaction mixture up to 5 vol.%. Similar behaviour has been observed for the formate-like species observed by EPR-spectroscopy [18]. This fact is supposed to prove the evidence of formate-like species, observed by IR-spectroscopy.

Thus, according to the IR-spectroscopy data the hydroxyl, carbonate and formate-like groups are formed in SrO under the reaction conditions, with concentration of these groups depending on concentration of  $O_2$  in  $CH_4$ – $N_2O$ – $O_2$  reaction mixture.

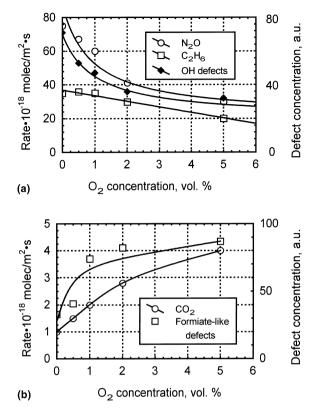


Fig. 5. (a) The rates of N<sub>2</sub>O decomposition, C<sub>2</sub>H<sub>6</sub> formation and concentration of OH defects with  $\nu$ =3627 and 3507 cm<sup>-1</sup> versus oxygen concentration over SrO catalysts. (CH<sub>4</sub>:N<sub>2</sub>O:O<sub>2</sub>=30:10:*X*, vol.%, where *X*=0–5).(b) The rates of CO<sub>2</sub> formation and concentration of formate-like defects with  $\nu$ =860 cm<sup>-1</sup> versus oxygen concentration over SrO catalysts. (CH<sub>4</sub>:N<sub>2</sub>O:O<sub>2</sub>=30:10:*X*, vol.%, where *X*=0–5) *T*=1023 K.

To elucidate the role of defects formed under OCM conditions, the data from the catalytic experiments and IR spectroscopy were compared. We found that the rates of  $N_2O$  decomposition per  $OH^-$  defect did not depend on the molecular oxygen concentration in  $CH_4$ – $N_2O$ – $O_2$  reaction mixture (Fig. 5(a)). It can be expected that hydroxyl defects take part in the activation of  $N_2O$ . It is known [19] that the decomposition of these centres in CaO at T>800 K is accompanied by the formation of anion vacancies according to the following:

$$([OH]^{-})_{s} + ([OH]^{-})_{s} \rightarrow (O_{2}^{2-})_{s} + H_{2}$$
 (5)

$$(O_2^{2-})_s \to O + (O^{2-})_s + ([])_s$$
 (6)

where subscript 's' is the surface and [], the anion vacancy.

So, OH<sup>-</sup>-defects are, probably, intermediates for peroxide ions. When peroxide ions interact with methane, anion pair centres are released and may be filled by molecular oxygen. So, the increasing O<sub>2</sub> concentration in the reaction mixture leads to the decrease of OH concentration due to this phenomenon. In other words, molecular oxygen suppresses the formation of OH groups in the SrO structure.

When peroxide ions decompose according to Eq. (6), single oxygen vacancies are formed. On such centres  $N_2O$  decomposes with formation of atomic oxygen species. So, some fraction of OH defects may serve as a precursor for the activation centres of  $O_2$ , and another fraction is required for  $N_2O$  decomposition. That is why, a constant specific rate of  $C_2H_6$  formation per OH defect has not been observed (Fig. 5(a)).

Absorption intensity of bands in  $CO_3^{2-}$  region at 860 and 687 cm<sup>-1</sup> increased when partial pressure of  $O_2$  in  $CH_4-N_2O-O_2$  reaction mixture was increased (Fig. 4 (b and c). It should be noted the specific rate of  $CO_2$  formation per one formate-like defect is approximately constant for all  $CH_4-N_2O-O_2$  reaction mixtures (Fig. 5(b)). This means that the formate-like defects may be an intermediate species of gas-phase  $CO_2$ .

Thus, the composition of defects over SrO under reaction conditions may explain the peculiarities in catalytic behaviour of SrO in the reaction of  $N_2O$  decomposition with and without methane and prove our suggestion on the nature of active sites for oxidants.

## 4. Conclusions

The influence of molecular oxygen on  $N_2O$  decomposition over SrO and Li/Bi $_2O_3$  catalysts was studied under conditions of oxidative coupling of methane and of simple reaction without methane. It was found that the rate of  $N_2O$  decomposition over all the catalysts studied decreased when partial pressure of  $O_2$  in  $CH_4$ – $N_2O$ – $O_2$  reaction mixture increased. This effect may be explained by a competition of  $N_2O$  and  $O_2$  for active catalysts sites. Molecular oxygen did not inhibit the decomposition of nitrous oxide over SrO when

reaction mixtures without methane were used. In contrast, over Li/Bi<sub>2</sub>O<sub>3</sub> catalyst the poisoning effect of molecular oxygen on N<sub>2</sub>O decomposition without methane was observed. The IR-spectroscopy study of the SrO structure after treatment in reaction mixtures was carried out to elucidate the unusual behaviour of SrO. Three types of intermediates were found: OH<sup>-</sup>,  $CO_3^{2-}$  and formate-like groups. The concentration of all intermediates is strongly oxygen-dependent. It has been shown that OH<sup>-</sup> defects are probably responsible for N<sub>2</sub>O decomposition and for O<sub>2</sub> activation, while formate-like defects are precursors of CO<sub>2</sub>. Oxygen vacancies are assumed to be the activation sites for both oxidants over all the catalysts studied, but different abilities to form the desirable oxygen species cause the peculiarities in catalytic behaviour of SrO and Bi-containing catalysts.

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